

Datasheet no.47.1 POLYWA POWER LEDs KLHP331XE

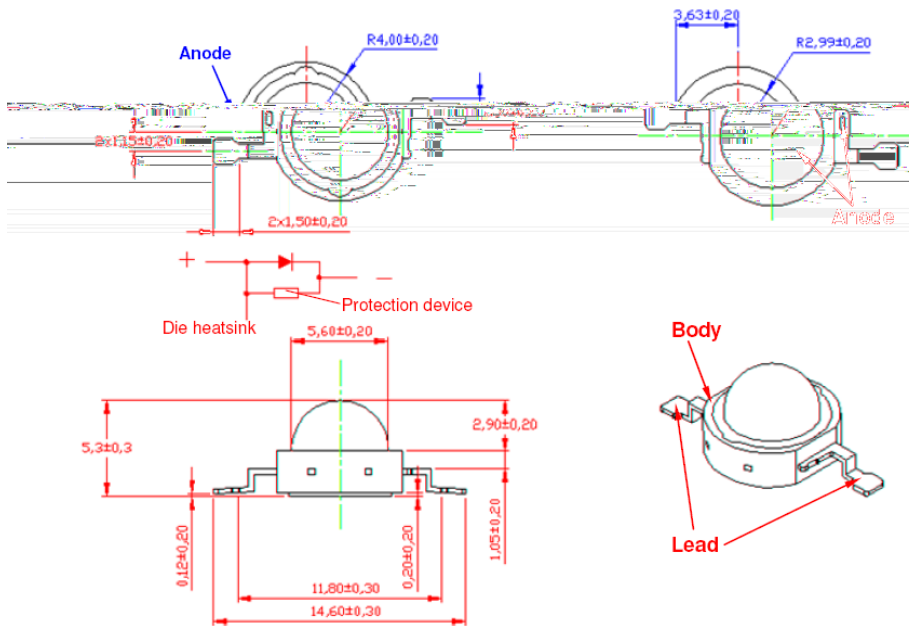
KLHP331XE POLYWA Power LED EMITTER is an excellent high power LED for **Solid State Lighting** applications. This emitter (with Star MPCB option) with **silicone lens** technology provides the good life and can be **reflow soldered** at 260°C.

With special **phosphor** technology, warm white KLHP331WWE has very good color stability in high temperature. The typical CCT change is less than 50K when junction temperature achieves 100°C.

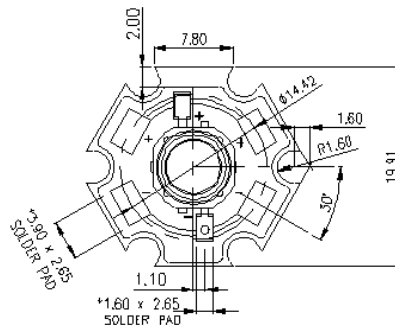
KLHP331XE has special design to fit second optics. The user can easily get the uniform light with any secondary optics.



1. MECHANICAL DIMENSIONS



Star with MPCB



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ISO 9001-2000

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KDP/PolyWa 1Watt LED Rev 00

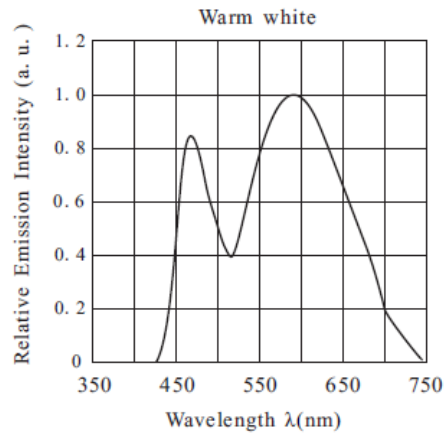
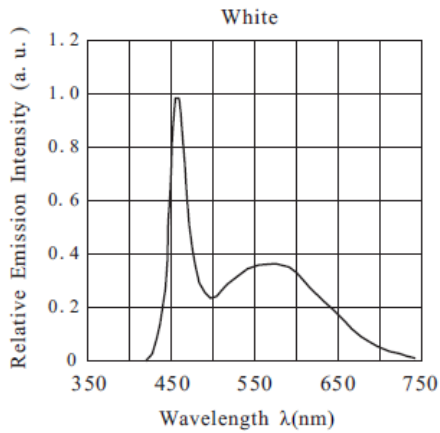
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2. Absolute Ratings

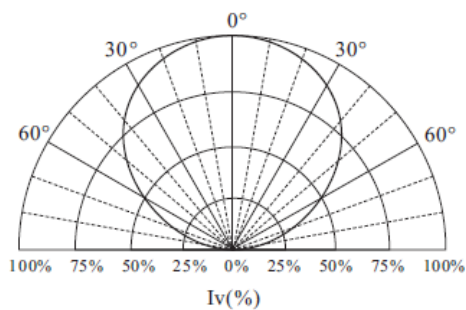
Parameter	Rating	
	White Series / Royal Blue / Blue / Green / Amber / Red	
Typical DC Forward Current (mA)	350	mA
LED Junction Temperature	125°C	
LED Operating Temperature	-40°C~110°C	
Storage Temperature	-40°C~110°C	
Soldering Temperature	Max. 260°C / Max. 10sec. (JEDEC 020c)	
ESD Sensitivity	2,000 V HBM (JESD-22A-114-B)	
Reverse Voltage	Not design to be driven in reverse bias (VR≤5V)	
Preconditioning	Acc. to JEDEC Level 2	

TYPICAL INITIAL OPTICAL/ELECTRICAL CHARACTERISTICS

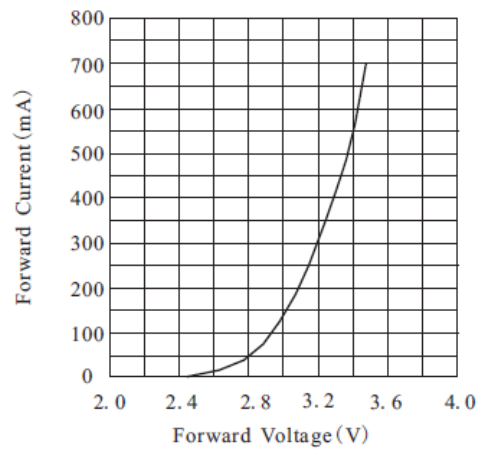
Spectrum (Ta=25°C If=350mA)



Directivity (Ta=25°C If=350mA)



Forward Current & Forward Voltage (Ta=25°C)



3. General Characteristics

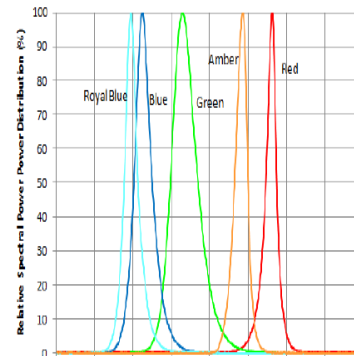
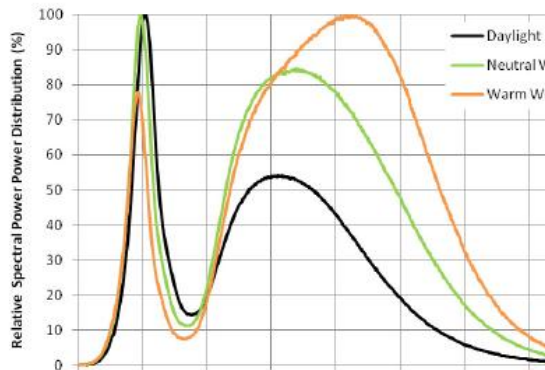
3.1 Luminous Flux and Forward Voltage at 350mA and 700mA

Part Number	colour	Luminous Flux(lm) Or Radiometric power *(mW) @350mA		Forward voltage Vf(v) @350mA	Ty p. CR I	CCT/λp	2θ _{1/2}
		Min lumen	Typ lumen				
KLHP331W	W	80	100-130	2.8-3.8	70	4750K-7000K	135
KLHP331NW	NW	70	80	2.8-3.8	75	3700K-4750K	130
KLHP331WW	WW	50	60	2.8-3.8	80	2600K-2700K	125
KLHP331R	Red	35	45	2.0-3.4	-	620-635	145
KLHP331A	Amber	35	45	2.0-3.4	-	580-600	145
KLHP331G	Green	45	60	2.8-3.8	-	520-535	150
KLHP331B	Blue	10	18	2.8-3.8	-	460-470	140

Temperature coefficient of Vf : -3 mV/°C W,G,B,-2 mV/°C Thermal Resistance Junction to LED case: 10°C/W
Note:

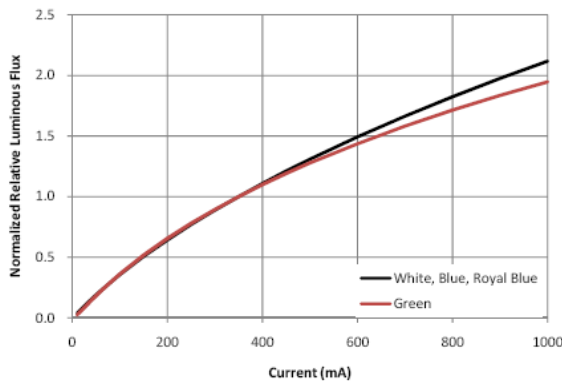
1. Luminous flux is measured with an accuracy of ±10%
2. the CCT colour correlated color temperature is measured with an accuracy of ±200K
3. The peak/dominant wavelength is measured with an accuracy of ±1nm
4. The forward voltage is measured with an accuracy of ±0.1V

5. Spectral Characteristics of White LEDs & other Colors

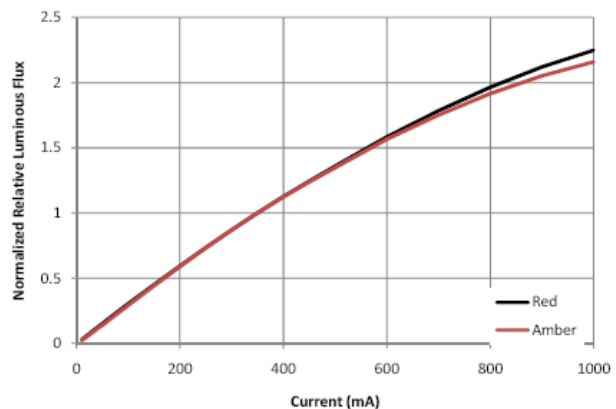


6. Typical Forward I-V Characteristics

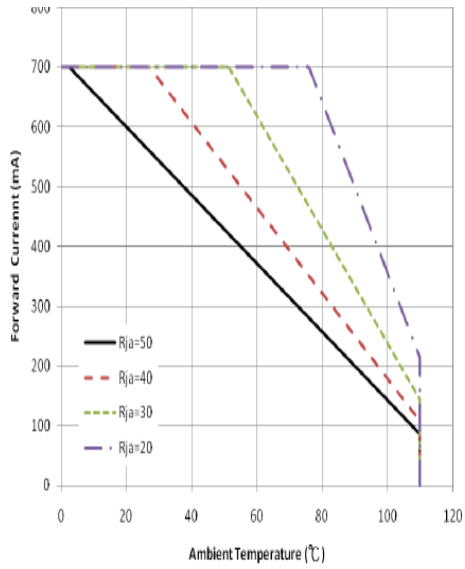
6.1 White Series/ Green / Blue / Royal Blue



6.2 Amber / Red

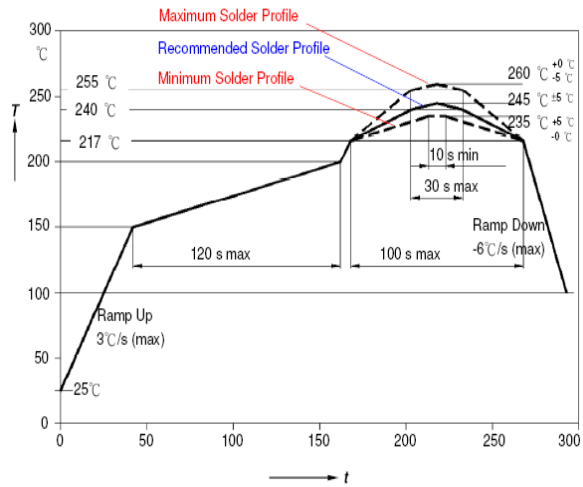


7. Current Derating Curve



Note : R_{ja} is thermal resistance from LED junction to ambient

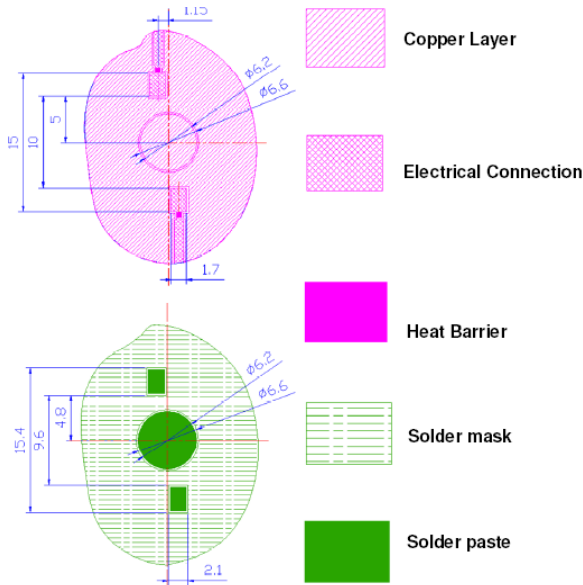
8. Recommended Soldering Profile



Failure Criteria: 1. Brightness attenuate difference <10%

2. Forward voltage difference: ±20%

10. Recommended Solder Pad Design



Note:

- 1) Drawing is not to scale
- 2) All dimensions are in millimeter

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